Service Bulletin V2500-NAC-70-0849 - Replacement of Initial issue

- 1. Due to system problems the initial issue of SB V2500-NAC-70-0849 dated April 30th 2004 that was issued to customers contained typographical errors of a non-technical nature.
- 2. Please destroy the copy you have and replace it with this copy.



400 MAIN STREET, MAIL STOP 121-10 EAST HARTFORD, CT 06108, USA. TELEPHONE:- 860 565 5515 FAX:- 860 565 0600

DATE: Apr.30/04

P.O. BOX 31, DERBY TELEGRAMS - 'ROYCAR' DERBY TELEX - 37645 TELEPHONE: - 44 (0) 1332 242424 FAX:- 44 (0) 1332 249936

V2500-A5 SERIES NACELLE SERVICE BULLETIN

This document transmits the Initial Issue of Service Bulletin NV2500-70-0849 and the Initial Issue of the Supplement

Bulletin Initial Issue

Remove

Incorporate

Reason for change Initial issue

Page 1 and 2 of the Service Bulletin

Supplement Initial Issue

Remove

Incorporate

Page 1

Reason for change Initial issue

V2500-NA

Printed In Great Britain

Printed in Great Britain

LIST OF EFFECTIVE PAGES

The effective pages to this Service Bulletin are as follows:

<u>Page</u>	Revision Number	Revision Date

Bulletin	
1	Apr.30/04
2	Apr.30/04
Supplement	

1 Apr.30/04

INFORMATION - NACELLE - TO PROVIDE PARTS PROGRESSION COVERAGE FOR NEW QUICK ENGINE CHANGE (QEC) KIT PART NUMBERS

1. Planning Information

A. Effectivity

(1) Airbus A319

V2522-A5, V2524-A5, V2527M-A5 Nacelles.

(2) Airbus A320

V2527-A5, V2527E-A5 Nacelles.

(3) Airbus A321

V2530-A5, V2533-A5 Nacelles.

B. Reason

New QEC kits are being introduced to accommodate changes to the EBU systems.

C. Compliance

Category Code 7

Accomplish based upon experience with prior configuration.

D. Approval

The part number transaction shown under the Material Information section of this Information Service Bulletin has been shown to comply with the applicable Federal Aviation Regulations and is FAA—APPROVED for the Engine Models listed.

E. References

- (1) IAE Engineering Change No. 04VN306.
- (2) ATA Locator 71-00-02.

F. General Information

- (1) The material information section of this Information Bulletin gives the latest information concerning the latest QEC Kits available.
- (2) Other publications affected:

The V2500 Quick Engine Change Kit Installation Manual (QECKIM).

Apr.30/04 Apr.30/04 V2500-NAC-70-0849

© Rolls-Royce plc

2. Material Information

A. Parts affected by this Service Bulletin:

Applicability: For each V2500-A1/A5 Nacelle to incorporate this Bulletin when QEC Kit is installed.

71-00-02 (QECKIM)

FIG ITEM NO.	NEW PART NO.	QTY	PART TI	TLE OLD Part No.	INSTR DISP
	745K9001-22	-	KIT, QE	745K9001-8	(A)
	745K9001-24	19—1	KIT. QE	745K9001-10	(A)
	745K9001-26	-	KIT, QE	745K9001-12	(A)
	745K9001-28	_	KIT, QE	745K9001-14	(A)
	745K9001-30	-	KIT, QE	745K9001-16	(A)
	745K9001-32	-	KIT, QE	745K9001-18	(A)
	745K9001-34	-	KIT, QE		(A)

B. <u>Instruction/Disposition Codes:</u>

(A) The old part is no longer available.

3. Accomplishment Instructions

None.

V2500-NAC-70-0849

INFORMATION - NACELLE - TO PROVIDE PARTS PROGRESSION COVERAGE FOR NEW QUICK ENGINE CHANGE (QEC) KIT PART NUMBERS

SUPPLEMENT - PRICES AND AVAILABILITY

The prices if shown are for estimating purposes only and as such are given in good faith, without commercial liability for advanced planning purposes only. Contact your Goodrich Regional Business Manager for unit price quote.

1. Modification Kit:

		Unit Price
Part No.	Desc.	US Dollars
745K9001-22	KIT, QEC	Price on request
745K9001-24	KIT, QEC	Price on request
745K9001-26	KIT, QEC	Price on request
745K9001-28	KIT, QEC	Price on request
745K9001-30	KIT, QEC	Price on request
745K9001-32	KIT, QEC	Price on request
745K9001-34	KIT, QEC	Price on request

Apr.30/04 Apr.30/04 V2500-NAC-70-0849
Supplement Page 1 of 1