

V2500 Propulsion System - Nacelle SERVICE BULLETIN

Date: January 12, 2000

Subject: Transmittal of Revision 1 to Service Bulletin Number V2500-NAC-78-0047

Service Bulletin Revision History:

<u>Event</u>	<u>Date</u>
Basic Issue	June. 13/91
Revision 1	Jan. 12/00

Reasons for issuance of Revision:

- (1) To add information from canceled service bulletin V2500-NAC-70-0752.
- (2) To move a parts transaction (740-1094-507 to 740-1094-509) to General Information Service Bulletin V2500-70-0173.

Effect on Past Compliance:

- (1) None.

List of Effective Pages:

<u>Page No.</u>	<u>Rev No.</u>	<u>Date</u>
1 thru 7	1	Jan. 12/00

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Transmittal

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SERVICE BULLETIN

R
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NACELLE - EXHAUST - COMMON NOZZLE ASSEMBLY - RE-IDENTIFICATION
OF/TRANSLATING SLEEVE - ANNOUNCE AVAILABILITY OF NEW CONFIGURATION

MODEL APPLICATION

V2500-A1

BULLETIN INDEX LOCATOR

78-00-00

Compliance Category Code

6/7

Internal Reference No.

JG 88VN126

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NACELLE - EXHAUST – COMMON NOZZLE ASSEMBLY - RE-IDENTIFICATION OF/TRANSLATING SLEEVE - ANNOUNCE AVAILABILITY OF NEW CONFIGURATION

1. Planning Information

A. Effectivity

- (1) Aircraft
 - (a) Airbus A320
- (2) Nacelle - V2500-A1 Nacelles
 - (a) Common Nozzle Assembly

The intent of this Service Bulletin was incorporated at the manufacturer on Common Nozzle Assembly (CNA) Serial Number 135 and on.

CNA Serial Numbers 1 thru 134 were not changed at the manufacturer. They can be modified by incorporating this Service Bulletin.

B. Reason

(1) Condition

Some units may have been misidentified inadvertently to a dash number configuration lower than the actual delivered configuration standard.

(2) Background

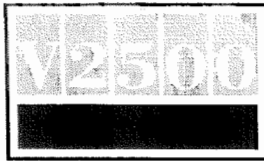
Pre-delivery modifications were incorporated at the manufacturer.

(3) Objective

To reflect proper dash number configurations on all delivered units.

(4) Substantiation

Not applicable.



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(5) Effect of Bulletin on:

(a)	Removal/Installation	Not Affected
(b)	Disassembly/Assembly	Not Affected
(c)	Cleaning	Not Affected
(d)	Inspection/Check	Not Affected
(e)	Repair	Not Affected
(f)	Testing	Not Affected

(6) Supplemental Information

None.

C. Description

(1) The changes introduced by this service bulletin are as follows:

- a. Re-identify the common nozzle assemblies to proper delivered configuration dash number.
- b. New translating sleeve configuration is introduced.

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D. Approval

The part number changes and/or part modifications described in Paragraphs 2 and 3 of the Service Bulletin have been shown to comply with the applicable Federal Aviation Regulations and are FAA approved for the equipment model(s) listed.

E. Compliance

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Category 6 - CNA Re-identification

Accomplish when the nacelle subassembly (i.e. accessories, components) is disassembled sufficiently to afford access to the affected part and to all affected spare parts.

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Category 7 - New Translating Sleeve

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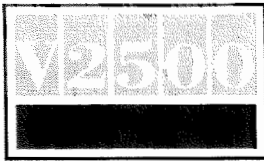
Accomplish when supply of superseded parts has been depleted.

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F. Manpower

VENUE

ESTIMATED MANHOURS

- (1) In Service
- (2) At Overhaul (Note: The parts affected by this Service Bulletin are accessible at Overhaul.)

Not applicable

- (a) To embody

0.2 M/Hrs

Total

0.2 M/Hrs

NOTE: Manhours provided for planning purposes only.

G. Material Cost and Availability

Not applicable.

H. Tooling - Cost and Availability

None required.

I. Weight and Balance

- | | | |
|-----|---------------|---|
| (1) | Weight change | None |
| (2) | Moment arm | No effect |
| (3) | Datum | Engine Front Mount Centreline
(Powerplant Station PPS 100.0) |

J. Electrical Load Data

Not affected.

K. References

None.



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L. Other Publications Affected

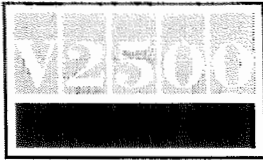
	<u>Manual</u>	<u>Chapter/Section</u>
R	A320/V2500-A1 Engine Illustrated Parts	78-11-11
R	Catalog (S-V2500-1IA)	78-32-46
R		78-32-76
R	A320/V2500-A5 Engine Illustrated Parts	78-11-11
R	Catalog (S-V2500-2IA)	78-32-46
R		78-32-76
R	A320/V2500-A1 Power Plant Illustrated Parts	78-11-11
R	Catalog (PIP-V2500-1IA)	78-32-46
		78-32-76
R	A320/A321/V2500-A5 Power Plant Illustrated	78-11-11
R	Parts Catalog (PIP-V2500-2IA)	78-32-46
R		78-32-76

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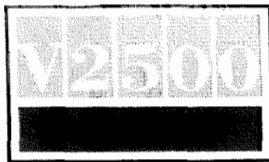
2. Accomplishment Instructions

A. Rework or Modification Instructions

- (1) Find the nameplate on the bottom of the 740-1094-501 or -503 common nozzle assembly.
- (2) Re-identify 740-1094-501 or -503 common nozzle assemblies to 740-1094-507.

B. Recording Instructions

- (1) A record of accomplishment is necessary.



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3. Material Information

Applicability: For each V2500-A1 nacelle to incorporate this Bulletin.

A. No kit required.

B. Parts affected by this Bulletin:

	<u>NEW PART NO.</u> <u>(ATA NO.)</u>	<u>QTY</u>	<u>EST'D UNIT</u> <u>PRICE</u>	<u>KEYWORD</u>	<u>OLD PART NO.</u> <u>(IPC NO.)</u>	<u>INSTR/</u> <u>DISPOS</u>
	740-1094-507 (78-11-11)	1		Common Nozzle Assembly	740-1094-501 (01-010)	(1D)(C1)
	740-1094-507 (78-11-11)	1		Common Nozzle Assembly	740-1094-503 (01-010)	(1D)(C1)
R R R	740-0006-121 (78-32-46)	Ref		Translating Sleeve Assembly (LH)	740-0006-113 (01-010)	(B)(C1)
R R R	740-0006-123 (78-32-76)	Ref		Translating Sleeve Assembly (RH)	740-0006-115 (01-010)	(B)(C1)

D. Instruction/Disposition Code Statements

- (1D) Re-identify old part number to new part number.
- (B) New part will be available for sale as a future spare item.
- (C) Old part will continue to be available for sale until supply is depleted.
- (C1) Old part will no longer be available for sale.

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